

PRODUCT DATA SHEET

MAGNAVIS

1 GRAY/2 YELLOW/ 3A BLACK/8A RED

DRY METHOD NON-FLUORESCENT MAGNETIC POWDERS

General Description:

#1 Gray, #2 Yellow, #3A Black and #8A Red are ready to use, free flowing, general purpose, dry method, color contrast magnetic powders. These powders are used to locate surface and slightly subsurface discontinuities in ferrous materials.

- #1 Gray is a gray or off-white color powder, which produces sharp color contrast indications on dark backgrounds.
- #2 Yellow is a pale yellowish powder which is ideal for dark surfaces.
- #3A Black is a "dustless" blue-black powder ideally suited to produce sharp indications on shot peened or sandblasted surfaces with light backgrounds.
- #8A Red provides a strong contrast on most surfaces and colored backgrounds.

Composition:

The dry magnetic powders are composed of selected magnetic powders and pigments.

Application:

Typical applications include welds, large forgings and castings.

Typical Properties (Not a Specification):

	#1 Gray	#2 Yellow	#3A Black	#8A Red
Particle Size (average)	180 microns	180 microns	180 microns	180 microns
SAE Relative Sensitivity	7	7	7	7
Upper Temperature Limit*	750°F	500°F	600°F	600°F

**Temperature limits are not intended to imply that the material will not form magnetic particle indications above the specified temperatures. However, particles at elevated temperatures for a period of time may be altered in color, sintered together or emit smoke. Particles heated to 900+F or passed through a flame will smolder or spark.*

MAGNAFLUX

A Division of Illinois Tool Works Inc.

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Method of Application:

Our dry method, non-fluorescent magnetic particles may be dispensed by the Powder Spray Bulb (MAGNAFLUX P/N 501232), a plastic squeeze bottle, or a powder blower. The powders must be applied while the magnetizing current is on. If there is considerable background build-up, the excess material can be gently blown off while the current is flowing. Should the material being tested have a high retentivity, surface discontinuities can be detected after the current shot.

Specification Compliance:

ASME B &PV Code, Sec. V; ASTM E 709; ASTM E 1444; NAVSEA 250-1500-1; NAVSEA T9074-AS-GIB-010/271; MIL-STD-2132; AMS-3040;

Container Size:

10 pound jar; 45 pound plastic pail

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